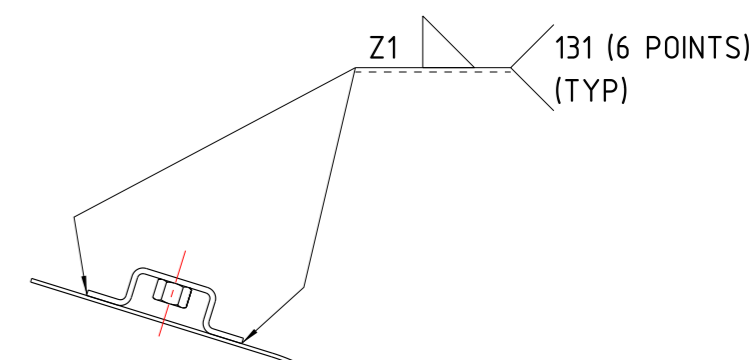
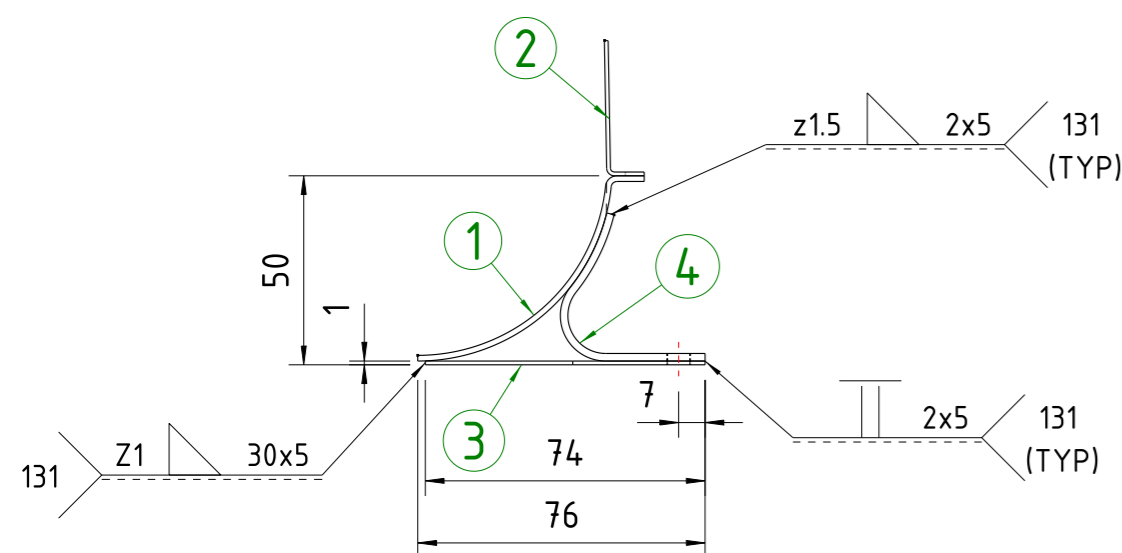


DETAIL B  
SCALE 2:1  
(TYP)



DETAIL C  
SCALE 1:2  
(TYP)

# UNCONTROLLED



DETAIL A  
SCALE 1:2




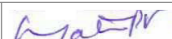
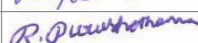
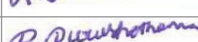



PART NO	REMARK
525-23038-300	AS DRAWN
525-23038-301	OPPOSITE DRAWN


NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. WELDING SYMBOLS AS PER ISO 2553
3. ALL WELD AREAS SHALL BE PICKLED AND PASSIVATED.
4. REMOVE ALL SHARP EDGES AND BURRS.
5. THE ASSEMBLY SHALL BE BEAD BLASTED FOR NON-DIRECTIONAL MATT FINISH. BEAD BLASTING IS BEML SCOPE.
6. THE ASSEMBLY SHALL CONFORM TO DOC. No. GR/TD/4931 (TECHNICAL DELIVERY CONDITIONS).

5	8	525-23048	BRACKET				
4	4	525-23107	STIFFENER				
3	1	525-23106	BASE				
2	1	525-23105	COVER				
1	1	525-23104	COVER				

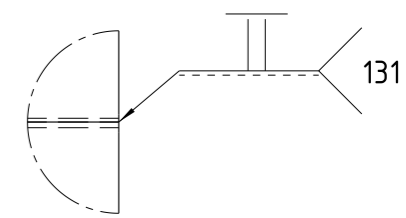
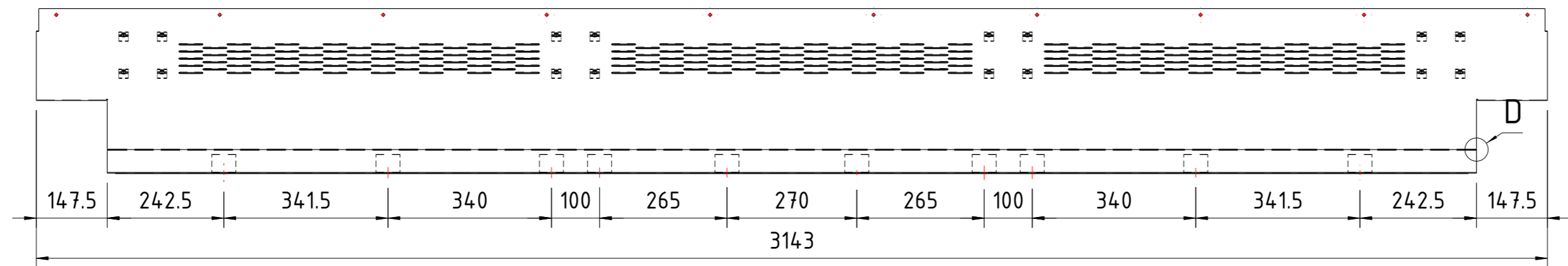
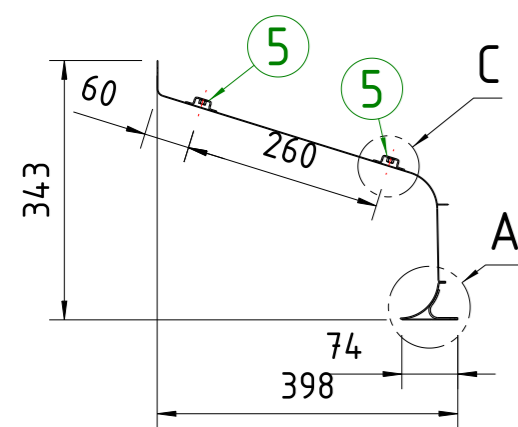
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)
					MATERIAL	

					PRODUCT	MUMBAI METRO CARS L2&L7	
					REF. DRG	-	
					MATERIAL	-	
					HEAT TREAT.	-	
					SURFACE TREAT.	-	
					TITLE	LOWER COVER, THREE SEATER	
					APPD		25/11/2019
					REV'D		25/11/2019
					CHKD		25/11/2019
					DRWN		25/11/2019
					SCALE		SHEET
					1:5		1 OF 1
ALT.N.O.	ECN NO./CHANGES		DATE	BY	CHKD	APPD	DRG No.
							525-23038

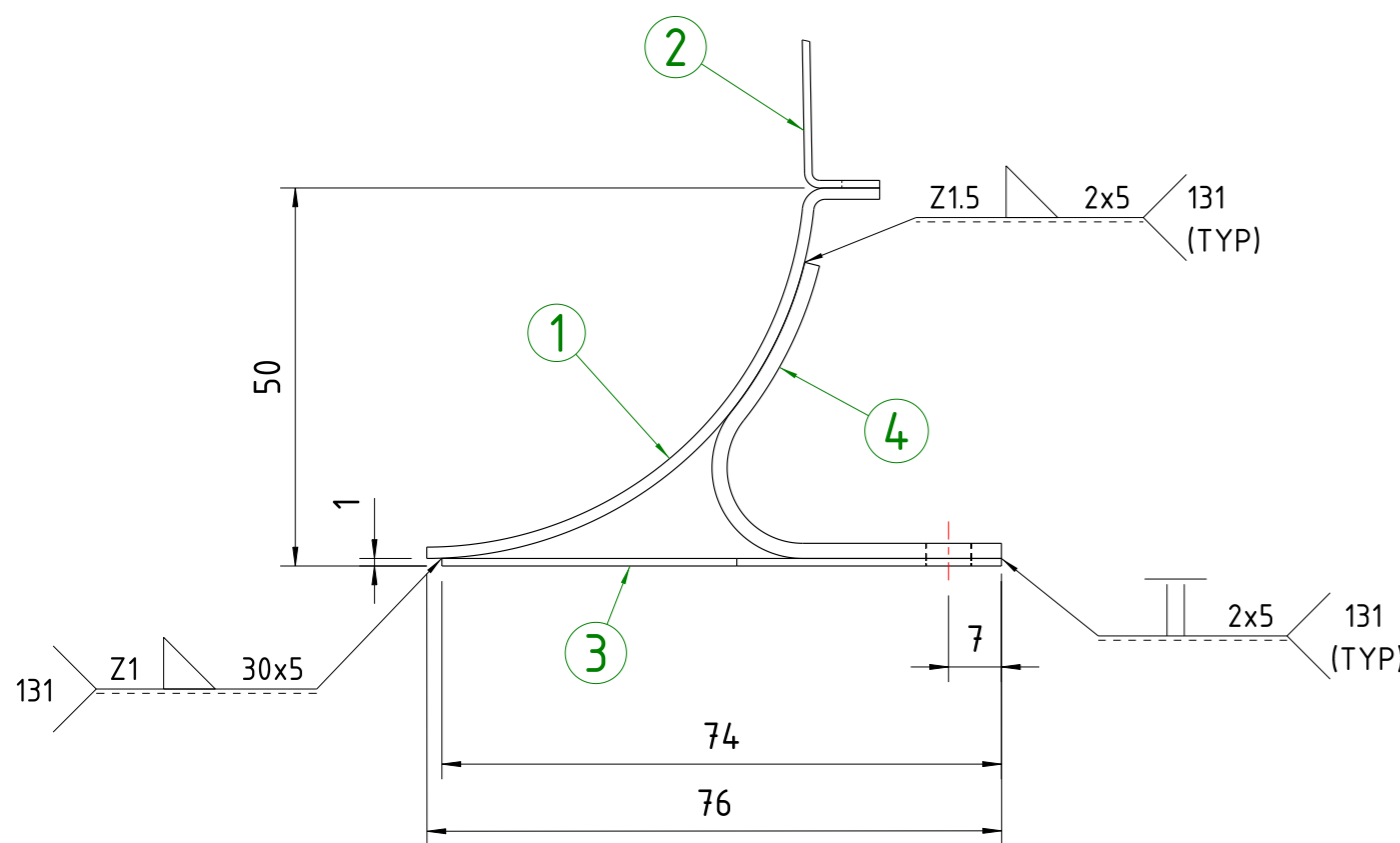
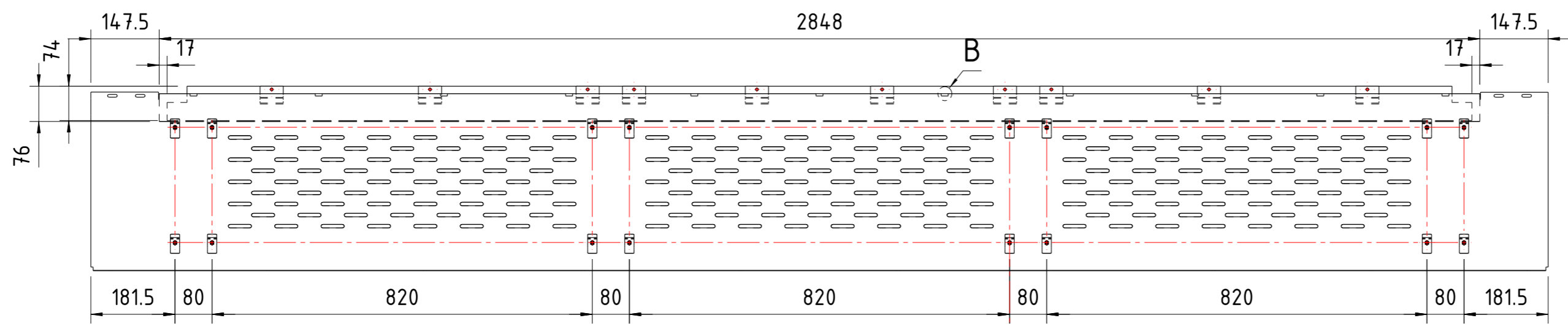
	BEM LIMITED
NEW PROVIDERS - NEW ORLEANS	

ALT	0
-----	---

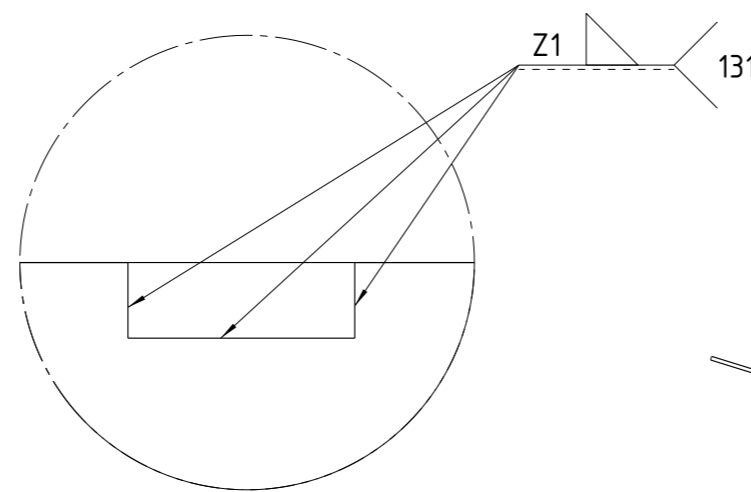




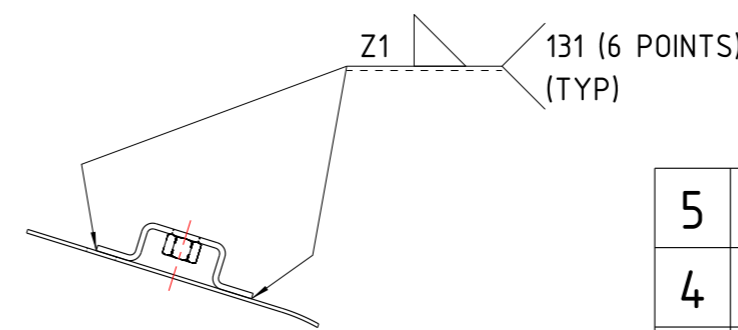
DETAIL D  
SCALE 1:2  
(TYP)



DETAIL-A  
SCALE 1:1



DETAIL B  
SCALE 2:1  
(TYP)







DETAIL C  
SCALE 1:2  
(TYP)

# UNCONTROLLED

5	16	525-23048	BRACKET				
4	10	525-23107	STIFFENER				
3	1	525-23114	BASE				
2	1	525-23113	COVER				
1	1	525-23112	COVER				

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)
					MATERIAL	

PRODUCT

REF. DRG

MATERIAL

HEAT TREAT.

SURFACE TREAT.

TITLE

MUMBAI METRO CARS L2 & L7

LOWER COVER, SEVEN SEATER

APPD

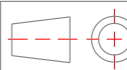
REVD

CHKD

DRWN

SCALE

1:10




SHEET

1 OF 1

Wt.

18.75 Kg



BEM LIMITED

DRG No.

525-23041

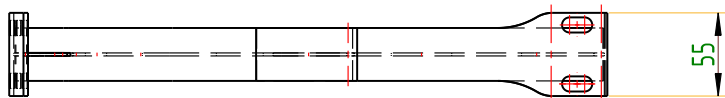
ALT

0

COPY RIGHT & CONFIDENTIAL

GRADE No. \_\_\_\_\_

FOR DIMENSIONAL TOLERANCE
UNSPECIFIED TOLERANCE
VALUES OF SURFACE TOLERANCE
WELDING SHALL BE CAPABLE



1. ALL DIMENSIONS ARE IN mm.
2. WELDING SYMBOLS AS PER ISO 2553
3. ALL WELD AREAS SHALL BE PICKLED AND PASSIVATED.
4. REMOVE ALL SHARP EDGES AND BURRS.
5. THE ASSEMBLY SHALL CONFORM TO DOC. No. GR/TD/4931 (TECHNICAL DELIVERY CONDITIONS).

# UNCONTROLLED

SL.No.

PRODUCT	MUMBAI METRO CARS L2 & L7
---------	---------------------------

## SEAT BRACKET



**beml** BEML LIMITED  
NEW FRONTIERS. NEW DREAMS

525-23042

